

# SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended by  
Commission Regulation (EU) 2020/878 - HU



## OKS 210

Version	Revision Date:	Date of last issue: 21.06.2023	Print Date:
2.0	03.06.2024	Date of first issue: 21.06.2023	03.06.2024

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### SECTION 1: Identification of the substance/mixture and of the company/undertaking

#### 1.1 Product identifier

Product name : OKS 210

#### 1.2 Relevant identified uses of the substance or mixture and uses advised against

Use of the Substance/Mixture : Lubricants and lubricant additives

Recommended restrictions on use : Restricted to professional users.

#### 1.3 Details of the supplier of the safety data sheet

Company : OKS Spezialechmierstoffe GmbH  
Ganghoferstr. 47  
82216 Maisach-Gernlinden  
Deutschland  
Tel.: +49 8142 3051 500  
Fax: +49 8142 3051 599  
info@oks-germany.com

E-mail address of person responsible for the SDS : mcm@oks-germany.com

National contact : EagleBurgmann Hungaria Kft.  
Népfürdő utca 22  
1138 Budapest  
Hungary  
Tel.: +36 1 814 8160  
Fax: +36 1 319 8125  
info.hu@eagleburgmann.com

#### 1.4 Emergency telephone number

Emergency telephone number : Egészségügyi Toxikológiai Tájékoztató Szolgálat (ETTSZ):  
+36 80 201 199 (toll-free, Hungary only)  
+36 1 476 6464  
  
+49 8142 3051 517

# SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended by  
Commission Regulation (EU) 2020/878 - HU



## OKS 210

Version	Revision Date:	Date of last issue: 21.06.2023	Print Date:
2.0	03.06.2024	Date of first issue: 21.06.2023	03.06.2024

## SECTION 2: Hazards identification

### 2.1 Classification of the substance or mixture

#### Classification (REGULATION (EC) No 1272/2008)

Eye irritation, Category 2	H319: Causes serious eye irritation.
Specific target organ toxicity - single exposure, Category 3, Respiratory system	H335: May cause respiratory irritation.

### 2.2 Label elements

#### Labelling (REGULATION (EC) No 1272/2008)

Hazard pictograms	:	
Signal word	:	Warning
Hazard statements	:	H319 Causes serious eye irritation. H335 May cause respiratory irritation.
Supplemental Hazard Statements	:	EUH066 Repeated exposure may cause skin dryness or cracking.
Precautionary statements	:	<b>Prevention:</b> P264 Wash skin thoroughly after handling. P271 Use only outdoors or in a well-ventilated area. P280 Wear eye protection/ face protection. <b>Response:</b> P304 + P340 + P312 IF INHALED: Remove person to fresh air and keep comfortable for breathing. Call a POISON CENTER/ doctor if you feel unwell. P337 + P313 If eye irritation persists: Get medical advice/ attention. <b>Storage:</b> P403 + P233 Store in a well-ventilated place. Keep container tightly closed.

#### Hazardous components which must be listed on the label:

Kaolin, calcined

# SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended by  
Commission Regulation (EU) 2020/878 - HU



## OKS 210

Version	Revision Date:	Date of last issue: 21.06.2023	Print Date:
2.0	03.06.2024	Date of first issue: 21.06.2023	03.06.2024

### 2.3 Other hazards

This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

Ecological information: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

Toxicological information: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

## SECTION 3: Composition/information on ingredients

### 3.2 Mixtures

Chemical nature : Synthetic hydrocarbon oil  
solid lubricant

#### Components

Chemical name	CAS-No. EC-No.  Index-No. Registration number	Classification	specific concentration limit M-Factor Notes Acute toxicity estimate	Concentration (% w/w)
Kaolin, calcined	92704-41-1 296-473-8	Eye Irrit.2; H319 STOT SE3; H335; EUH066		>= 20 - < 30
(Z)-N-methyl-N-(1-oxo-9-octadecenyl)glycine	110-25-8 203-749-3  01-2119488991-20-xxxx	Acute Tox.4; H332 Skin Irrit.2; H315 Eye Dam.1; H318 Aquatic Acute1; H400 Aquatic Chronic3; H412	M-Factor: 1/  ATE ATE (Inhalation): 1,37 mg/l;	>= 0,25 - < 1
Substances with a workplace exposure limit :				
Graphite	7782-42-5 231-955-3	Not classified		>= 1 - < 10

# SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended by  
Commission Regulation (EU) 2020/878 - HU



## OKS 210

Version	Revision Date:	Date of last issue: 21.06.2023	Print Date:
2.0	03.06.2024	Date of first issue: 21.06.2023	03.06.2024

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For explanation of abbreviations see section 16.

## SECTION 4: First aid measures

### 4.1 Description of first aid measures

- If inhaled : Remove person to fresh air. If signs/symptoms continue, get medical attention.  
Keep patient warm and at rest.  
If unconscious, place in recovery position and seek medical advice.  
Keep respiratory tract clear.  
If breathing is irregular or stopped, administer artificial respiration.
- In case of skin contact : Take off all contaminated clothing immediately.  
Get medical attention immediately if irritation develops and persists.  
Wash clothing before reuse.  
Thoroughly clean shoes before reuse.  
Wash skin thoroughly with soap and water or use recognized skin cleanser.
- In case of eye contact : Rinse immediately with plenty of water, also under the eyelids, for at least 10 minutes.  
Seek medical advice.
- If swallowed : Move the victim to fresh air.  
If unconscious, place in recovery position and seek medical advice.  
Keep respiratory tract clear.  
Do not induce vomiting without medical advice.  
Never give anything by mouth to an unconscious person.

### 4.2 Most important symptoms and effects, both acute and delayed

- Symptoms : Skin contact may provoke the following symptoms:  
Erythema
- Risks : Can be absorbed through skin.

### 4.3 Indication of any immediate medical attention and special treatment needed

- Treatment : Treat symptomatically.

# SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended by  
Commission Regulation (EU) 2020/878 - HU



## OKS 210

Version	Revision Date:	Date of last issue: 21.06.2023	Print Date:
2.0	03.06.2024	Date of first issue: 21.06.2023	03.06.2024

### SECTION 5: Firefighting measures

#### 5.1 Extinguishing media

Suitable extinguishing media : Use water spray, alcohol-resistant foam, dry chemical or carbon dioxide.

Unsuitable extinguishing media : High volume water jet

#### 5.2 Special hazards arising from the substance or mixture

Hazardous combustion products : Carbon oxides  
Nitrogen oxides (NO<sub>x</sub>)  
Metal oxides

#### 5.3 Advice for firefighters

Special protective equipment for firefighters : In the event of fire, wear self-contained breathing apparatus. Use personal protective equipment. Exposure to decomposition products may be a hazard to health.

Further information : Standard procedure for chemical fires.  
Collect contaminated fire extinguishing water separately. This must not be discharged into drains.

### SECTION 6: Accidental release measures

#### 6.1 Personal precautions, protective equipment and emergency procedures

Personal precautions : Evacuate personnel to safe areas.  
Ensure adequate ventilation.  
Do not breathe vapours, aerosols.  
Refer to protective measures listed in sections 7 and 8.

#### 6.2 Environmental precautions

Environmental precautions : Do not allow contact with soil, surface or ground water.  
If the product contaminates rivers and lakes or drains inform respective authorities.

#### 6.3 Methods and material for containment and cleaning up

Methods for cleaning up : Pick up and transfer to properly labelled containers.

#### 6.4 Reference to other sections

For personal protection see section 8.

# SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended by  
Commission Regulation (EU) 2020/878 - HU



## OKS 210

Version	Revision Date:	Date of last issue: 21.06.2023	Print Date:
2.0	03.06.2024	Date of first issue: 21.06.2023	03.06.2024

## SECTION 7: Handling and storage

### 7.1 Precautions for safe handling

- Advice on safe handling : Do not use in areas without adequate ventilation.  
In case of insufficient ventilation, wear suitable respiratory equipment.  
Avoid contact with skin and eyes.  
For personal protection see section 8.  
Smoking, eating and drinking should be prohibited in the application area.  
Wash hands and face before breaks and immediately after handling the product.  
Do not get in eyes or mouth or on skin.  
Do not get on skin or clothing.  
Do not ingest.  
Do not repack.  
These safety instructions also apply to empty packaging which may still contain product residues.  
Keep container closed when not in use.
- Hygiene measures : Wash face, hands and any exposed skin thoroughly after handling.

### 7.2 Conditions for safe storage, including any incompatibilities

- Requirements for storage areas and containers : Store in original container. Keep container closed when not in use. Keep in a dry, cool and well-ventilated place. Containers which are opened must be carefully resealed and kept upright to prevent leakage. Store in accordance with the particular national regulations. Keep in properly labelled containers.

### 7.3 Specific end use(s)

- Specific use(s) : Specific instructions for handling, not required.

## SECTION 8: Exposure controls/personal protection

### 8.1 Control parameters

#### Occupational Exposure Limits

Components	CAS-No.	Value type (Form of exposure)	Control parameters	Basis
Graphite	7782-42-5	TWAMean concentration (Total dust)	5 mg/m <sup>3</sup>	HU OEL (2020-02-06)
		TWAMean concentration	2 mg/m <sup>3</sup>	HU OEL (2020-02-06)

# SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended by  
Commission Regulation (EU) 2020/878 - HU



## OKS 210

Version 2.0      Revision Date: 03.06.2024      Date of last issue: 21.06.2023      Print Date: 03.06.2024  
Date of first issue: 21.06.2023

(respirable dust)

### Derived No Effect Level (DNEL) according to Regulation (EC) No. 1907/2006:

Substance name	End Use	Exposure routes	Potential health effects	Value
Graphite	Workers	Inhalation	Long-term local effects	1,2 mg/m <sup>3</sup>
silicon dioxide	Workers	Inhalation		4 mg/m <sup>3</sup>

## 8.2 Exposure controls

### Engineering measures

Effective exhaust ventilation system

### Personal protective equipment

Eye/face protection : Safety glasses

#### Hand protection

Material : butyl-rubber  
Break through time : > 10 min  
Protective index : Class 1

Remarks : For prolonged or repeated contact use protective gloves. The break through time depends amongst other things on the material, the thickness and the type of glove and therefore has to be measured for each case.  
The selected protective gloves have to satisfy the specifications of Regulation (EU) 2016/425 and the standard EN 374 derived from it.

Skin and body protection : Choose body protection in relation to its type, to the concentration and amount of dangerous substances, and to the specific work-place.

Respiratory protection : Not required; except in case of aerosol formation.

Filter type : Filter type P

Protective measures : The type of protective equipment must be selected according to the concentration and amount of the dangerous substance at the specific workplace.

## SECTION 9: Physical and chemical properties

### 9.1 Information on basic physical and chemical properties

Physical state : paste

Colour : grey

# SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended by  
Commission Regulation (EU) 2020/878 - HU



## OKS 210

Version	Revision Date:	Date of last issue: 21.06.2023	Print Date:
2.0	03.06.2024	Date of first issue: 21.06.2023	03.06.2024

Odour : characteristic

Odour Threshold : No data available

Melting point/range : Not applicable

Boiling point/boiling range : No data available

Flammability (solid, gas) : Combustible Solids

Upper explosion limit / Upper flammability limit : No data available

Lower explosion limit / Lower flammability limit : No data available

Flash point : Not applicable

Auto-ignition temperature : No data available

Decomposition temperature : No data available

pH : Not applicable  
substance/mixture is non-soluble (in water)

Viscosity

    Viscosity, dynamic : No data available

    Viscosity, kinematic : Not applicable

Solubility(ies)

    Water solubility : insoluble

    Solubility in other solvents : No data available

Partition coefficient: n-octanol/water : No data available

Vapour pressure : < 0,001 hPa (20 °C)

Relative density : 1,02 (20 °C)  
Reference substance: Water  
The value is calculated

Density : 1,02 g/cm<sup>3</sup>  
(20 °C)



# SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended by  
Commission Regulation (EU) 2020/878 - HU



## OKS 210

Version	Revision Date:	Date of last issue: 21.06.2023	Print Date:
2.0	03.06.2024	Date of first issue: 21.06.2023	03.06.2024

Bulk density : No data available

Relative vapour density : No data available

Particle characteristics

    Particle size : Not applicable

    Particle Size Distribution : Not applicable

### 9.2 Other information

Explosives : Not explosive

Oxidizing properties : No data available

Self-ignition : No data available

Evaporation rate : No data available

Sublimation point : No data available

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## SECTION 10: Stability and reactivity

### 10.1 Reactivity

No hazards to be specially mentioned.

### 10.2 Chemical stability

Stable under normal conditions.

### 10.3 Possibility of hazardous reactions

Hazardous reactions : No dangerous reaction known under conditions of normal use.

### 10.4 Conditions to avoid

Conditions to avoid : No conditions to be specially mentioned.

### 10.5 Incompatible materials

Materials to avoid : No materials to be especially mentioned.

### 10.6 Hazardous decomposition products

No decomposition if stored and applied as directed.

# SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended by  
Commission Regulation (EU) 2020/878 - HU



## OKS 210

Version	Revision Date:	Date of last issue: 21.06.2023	Print Date:
2.0	03.06.2024	Date of first issue: 21.06.2023	03.06.2024

## SECTION 11: Toxicological information

### 11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008

#### Acute toxicity

##### Product:

Acute oral toxicity : Remarks: This information is not available.

Acute inhalation toxicity : Remarks: Irritating to respiratory system.

Symptoms: Inhalation may provoke the following symptoms:  
Local irritation, Respiratory disorders

Acute dermal toxicity : Remarks: Prolonged or repeated skin contact with liquid may cause defatting resulting in drying, redness and possible blistering.

Symptoms: Skin disorders

##### Components:

##### **Kaolin, calcined:**

Acute inhalation toxicity : Assessment: The substance or mixture is classified as specific target organ toxicant, single exposure, category 3 with respiratory tract irritation.

##### **(Z)-N-methyl-N-(1-oxo-9-octadecenyl)glycine:**

Acute oral toxicity : LD50 Oral (Rat): > 5.000 mg/kg

Acute inhalation toxicity : LC50 (Rat): 1,37 mg/l  
Exposure time: 4 h  
Test atmosphere: dust/mist

Acute toxicity estimate: 1,37 mg/l  
Test atmosphere: dust/mist  
Method: Calculation method

##### **Graphite:**

Acute oral toxicity : LD50 (Rat): > 2.000 mg/kg  
Method: OECD Test Guideline 401  
Assessment: The substance or mixture has no acute oral toxicity

# SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended by  
Commission Regulation (EU) 2020/878 - HU



## OKS 210

Version	Revision Date:	Date of last issue: 21.06.2023	Print Date:
2.0	03.06.2024	Date of first issue: 21.06.2023	03.06.2024

### Skin corrosion/irritation

**Product:**

Remarks : This information is not available.

**Components:**

**Kaolin, calcined:**

Result : Repeated exposure may cause skin dryness or cracking.

**(Z)-N-methyl-N-(1-oxo-9-octadecenyl)glycine:**

Result : Skin irritation

### Serious eye damage/eye irritation

**Product:**

Remarks : Irritating to eyes.

**Components:**

**Kaolin, calcined:**

Result : Irritating to eyes.

**(Z)-N-methyl-N-(1-oxo-9-octadecenyl)glycine:**

Species : Rabbit

Result : Irreversible effects on the eye

### Respiratory or skin sensitisation

**Product:**

Remarks : This information is not available.

### Germ cell mutagenicity

**Product:**

Genotoxicity in vitro : Remarks: No data available

Genotoxicity in vivo : Remarks: No data available

### Carcinogenicity

**Product:**

Remarks : No data available

# SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended by  
Commission Regulation (EU) 2020/878 - HU



## OKS 210

Version	Revision Date:	Date of last issue: 21.06.2023	Print Date:
2.0	03.06.2024	Date of first issue: 21.06.2023	03.06.2024

### Reproductive toxicity

#### Product:

Effects on fertility : Remarks: No data available

Effects on foetal development : Remarks: No data available

### STOT - single exposure

#### Product:

Remarks : No data available

#### Components:

##### **Kaolin, calcined:**

Exposure routes : Inhalation

Assessment : The substance or mixture is classified as specific target organ toxicant, single exposure, category 3 with respiratory tract irritation.

### STOT - repeated exposure

#### Product:

Remarks : No data available

### Repeated dose toxicity

#### Product:

Remarks : This information is not available.

### Aspiration toxicity

#### Product:

This information is not available.

## 11.2 Information on other hazards

### Endocrine disrupting properties

#### Product:

Assessment : The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

# SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended by  
Commission Regulation (EU) 2020/878 - HU



## OKS 210

Version	Revision Date:	Date of last issue: 21.06.2023	Print Date:
2.0	03.06.2024	Date of first issue: 21.06.2023	03.06.2024

### Further information

#### Product:

Remarks : Information given is based on data on the components and the toxicology of similar products.

## SECTION 12: Ecological information

### 12.1 Toxicity

#### Product:

Toxicity to fish : Remarks: Harmful to aquatic organisms, may cause long-term adverse effects in the aquatic environment.

Toxicity to daphnia and other aquatic invertebrates : Remarks: No data available

Toxicity to algae/aquatic plants : Remarks: No data available

Toxicity to microorganisms : Remarks: No data available

#### Components:

##### **(Z)-N-methyl-N-(1-oxo-9-octadecenyl)glycine:**

Toxicity to daphnia and other aquatic invertebrates : EC50 (Daphnia magna (Water flea)): 0,43 mg/l  
Exposure time: 48 h  
Test Type: static test  
Method: OECD Test Guideline 202

Toxicity to algae/aquatic plants : NOEC (Desmodesmus subspicatus (green algae)): 0,91 mg/l  
Exposure time: 72 h  
Method: OECD Test Guideline 201

M-Factor (Acute aquatic toxicity) : 1

### 12.2 Persistence and degradability

#### Product:

Biodegradability : Remarks: No data available

Physico-chemical removability : Remarks: No data available

# SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended by  
Commission Regulation (EU) 2020/878 - HU



## OKS 210

Version	Revision Date:	Date of last issue: 21.06.2023	Print Date:
2.0	03.06.2024	Date of first issue: 21.06.2023	03.06.2024

### Components:

#### **(Z)-N-methyl-N-(1-oxo-9-octadecenyl)glycine:**

Biodegradability : Result: Readily biodegradable.  
Biodegradation: 85 %  
Exposure time: 28 d  
Method: OECD Test Guideline 301B

### 12.3 Bioaccumulative potential

#### Product:

Bioaccumulation : Remarks: No data available

#### Components:

#### **(Z)-N-methyl-N-(1-oxo-9-octadecenyl)glycine:**

Bioaccumulation : Remarks: Due to the distribution coefficient n-octanol/water, accumulation in organisms is possible.

#### **Graphite:**

Partition coefficient: n-octanol/water : Remarks: No data available

### 12.4 Mobility in soil

#### Product:

Mobility : Remarks: No data available

Distribution among environmental compartments : Remarks: No data available

### 12.5 Results of PBT and vPvB assessment

#### Product:

Assessment : This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

### 12.6 Endocrine disrupting properties

#### Product:

Assessment : The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

# SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended by  
Commission Regulation (EU) 2020/878 - HU



## OKS 210

Version	Revision Date:	Date of last issue: 21.06.2023	Print Date:
2.0	03.06.2024	Date of first issue: 21.06.2023	03.06.2024

### 12.7 Other adverse effects

**Product:**

Additional ecological information : Harmful to aquatic life with long lasting effects.

## SECTION 13: Disposal considerations

### 13.1 Waste treatment methods

Product : The product should not be allowed to enter drains, water courses or the soil.  
Do not dispose of with domestic refuse.  
Dispose of as hazardous waste in compliance with local and national regulations.

Waste codes should be assigned by the user based on the application for which the product was used.

Contaminated packaging : Packaging that is not properly emptied must be disposed of as the unused product.  
Dispose of waste product or used containers according to local regulations.

The following Waste Codes are only suggestions:

Waste Code : used product, unused product  
12 01 12\*\*, spent waxes and fats  
  
uncleaned packagings  
15 01 10\*, packaging containing residues of or contaminated by hazardous substances

## SECTION 14: Transport information

### 14.1 UN number or ID number

ADN : Not regulated as a dangerous good  
ADR : Not regulated as a dangerous good  
RID : Not regulated as a dangerous good  
IMDG : Not regulated as a dangerous good  
IATA : Not regulated as a dangerous good

### 14.2 UN proper shipping name

# SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended by  
Commission Regulation (EU) 2020/878 - HU



## OKS 210

Version 2.0	Revision Date: 03.06.2024	Date of last issue: 21.06.2023 Date of first issue: 21.06.2023	Print Date: 03.06.2024
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**ADN** : Not regulated as a dangerous good  
**ADR** : Not regulated as a dangerous good  
**RID** : Not regulated as a dangerous good  
**IMDG** : Not regulated as a dangerous good  
**IATA** : Not regulated as a dangerous good

### 14.3 Transport hazard class(es)

**ADN** : Not regulated as a dangerous good  
**ADR** : Not regulated as a dangerous good  
**RID** : Not regulated as a dangerous good  
**IMDG** : Not regulated as a dangerous good  
**IATA** : Not regulated as a dangerous good

### 14.4 Packing group

**ADN** : Not regulated as a dangerous good  
**ADR** : Not regulated as a dangerous good  
**RID** : Not regulated as a dangerous good  
**IMDG** : Not regulated as a dangerous good  
**IATA (Cargo)** : Not regulated as a dangerous good  
**IATA (Passenger)** : Not regulated as a dangerous good

### 14.5 Environmental hazards

**ADN** : Not regulated as a dangerous good  
**ADR** : Not regulated as a dangerous good  
**RID** : Not regulated as a dangerous good  
**IMDG** : Not regulated as a dangerous good

### 14.6 Special precautions for user

Not applicable

### 14.7 Maritime transport in bulk according to IMO instruments

Remarks : Not applicable for product as supplied.

## SECTION 15: Regulatory information

### 15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

REACH - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles (Annex XVII) : Conditions of restriction for the following entries should be considered:



# SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended by  
Commission Regulation (EU) 2020/878 - HU



## OKS 210

Version	Revision Date:	Date of last issue: 21.06.2023	Print Date:
2.0	03.06.2024	Date of first issue: 21.06.2023	03.06.2024

Number on list 75  
If you intend to use this product as  
tattoo ink, please contact your  
vendor.

REACH - Candidate List of Substances of Very High Concern for Authorisation (Article 59). (EU SVHC) : This product does not contain substances of very high concern (Regulation (EC) No 1907/2006 (REACH), Article 57).

Regulation (EC) No 1005/2009 on substances that deplete the ozone layer (EC 1005/2009) : Not applicable

Regulation (EU) 2019/1021 on persistent organic pollutants (recast) (EU POP) : Not applicable

Regulation (EU) No 649/2012 of the European Parliament and the Council concerning the export and import of dangerous chemicals (EU PIC) : Not applicable

REACH - List of substances subject to authorisation (Annex XIV) (EU. REACH-Annex XIV) : Not applicable

Regulation (EU) 2019/1148 on the marketing and use of explosives precursors : Not applicable

Seveso III: Directive 2012/18/EU of the European Parliament and of the Council on the control of major-accident hazards involving dangerous substances. : Not applicable

Volatile organic compounds : Directive 2010/75/EU of 24 November 2010 on industrial emissions (integrated pollution prevention and control)  
Not applicable

### Other regulations:

2000 XXV. Law on chemical safety

# SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended by  
Commission Regulation (EU) 2020/878 - HU



## OKS 210

Version	Revision Date:	Date of last issue: 21.06.2023	Print Date:
2.0	03.06.2024	Date of first issue: 21.06.2023	03.06.2024

44/2000. (XII 27) Ministry of health dangerous substances and preparations dangerous for certain procedures and arrangements for activities

### 15.2 Chemical safety assessment

This information is not available.

## SECTION 16: Other information

### Full text of H-Statements

EUH066 : Repeated exposure may cause skin dryness or cracking.  
H315 : Causes skin irritation.  
H318 : Causes serious eye damage.  
H319 : Causes serious eye irritation.  
H332 : Harmful if inhaled.  
H335 : May cause respiratory irritation.  
H400 : Very toxic to aquatic life.  
H412 : Harmful to aquatic life with long lasting effects.  
EUH066 : Repeated exposure may cause skin dryness or cracking.

### Full text of other abbreviations

HU OEL : Hungary. Occupational Exposure Limits - Annex 1:  
Permissible concentration values  
HU OEL / TWA : Mean concentration

ADN - European Agreement concerning the International Carriage of Dangerous Goods by Inland Waterways; ADR - Agreement concerning the International Carriage of Dangerous Goods by Road; AIIC - Australian Inventory of Industrial Chemicals; ASTM - American Society for the Testing of Materials; bw - Body weight; CLP - Classification Labelling Packaging Regulation; Regulation (EC) No 1272/2008; CMR - Carcinogen, Mutagen or Reproductive Toxicant; DIN - Standard of the German Institute for Standardisation; DSL - Domestic Substances List (Canada); ECHA - European Chemicals Agency; EC-Number - European Community number; ECx - Concentration associated with x% response; ELx - Loading rate associated with x% response; EmS - Emergency Schedule; ENCS - Existing and New Chemical Substances (Japan); ErCx - Concentration associated with x% growth rate response; GHS - Globally Harmonized System; GLP - Good Laboratory Practice; IARC - International Agency for Research on Cancer; IATA - International Air Transport Association; IBC - International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk; IC50 - Half maximal inhibitory concentration; ICAO - International Civil Aviation Organization; IECSC - Inventory of Existing Chemical Substances in China; IMDG - International Maritime Dangerous Goods; IMO - International Maritime Organization; ISHL - Industrial Safety and Health Law (Japan); ISO - International Organisation for Standardization; KECI - Korea Existing Chemicals Inventory; LC50 - Lethal Concentration to 50 % of a test population; LD50 - Lethal Dose to 50% of a test population (Median Lethal Dose); MARPOL - International Convention for the Prevention of Pollution from Ships; n.o.s. - Not Otherwise Specified; NO(A)EC - No Observed (Adverse) Effect

# SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended by  
Commission Regulation (EU) 2020/878 - HU



## OKS 210

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Concentration; NO(A)EL - No Observed (Adverse) Effect Level; NOELR - No Observable Effect Loading Rate; NZIoC - New Zealand Inventory of Chemicals; OECD - Organization for Economic Co-operation and Development; OPPTS - Office of Chemical Safety and Pollution Prevention; PBT - Persistent, Bioaccumulative and Toxic substance; PICCS - Philippines Inventory of Chemicals and Chemical Substances; (Q)SAR - (Quantitative) Structure Activity Relationship; REACH - Regulation (EC) No 1907/2006 of the European Parliament and of the Council concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals; RID - Regulations concerning the International Carriage of Dangerous Goods by Rail; SADT - Self-Accelerating Decomposition Temperature; SDS - Safety Data Sheet; SVHC - Substance of Very High Concern; TCSI - Taiwan Chemical Substance Inventory; TECI - Thailand Existing Chemicals Inventory; TRGS - Technical Rule for Hazardous Substances; TSCA - Toxic Substances Control Act (United States); UN - United Nations; vPvB - Very Persistent and Very Bioaccumulative

### Further information

#### Classification of the mixture:

Eye Irrit. 2	H319
STOT SE 3	H335

#### Classification procedure:

Calculation method
Calculation method

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